




Series 215


Flanged Chamber

Adjustable Deadband 12" to 24", Pressure to 450 psig (31 bar), Temperature to 500°F (260°C), Hermetically Sealed Switches

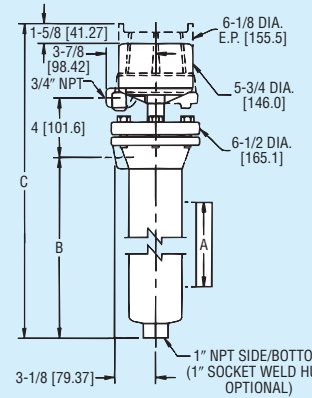





Series 217 has one vertical and one horizontal flanged connection (1" RF forged steel - ANSI specifications). Flange centerline 27-1/4" (L12) - 692 mm. Other centerlines available.



Series 215 is connected with one vertical and one horizontal 1" NPT connection. 1" socket weld optional.



Dimensions: 1-5/8 [41.27], 3-7/8 [98.42], 3/4" NPT, 4 [101.6], 6-1/8 DIA. E.P. [155.5], 5-3/4 DIA. [146.0], 6-1/2 DIA. [165.1], 3-1/8 [79.37], 1" NPT SIDE/BOTTOM (1" SOCKET WELD HUB- OPTIONAL)



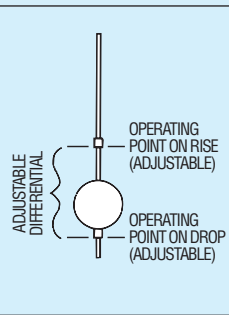
Series 218 has two vertical flanges (1" RF forged steel - ANSI specifications). Flange centerline 27-1/8" (L12) - 689 mm. Other centerlines available.

Operation Section

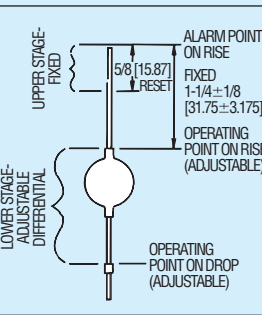
TYPE NO.	*SUFFIX NUMBER	ADJUSTABLE LEVEL CHANGE DIMENSION "A"		CHAMBER DIMENSION "B"	OVERALL CONTROL DIMENSION "C"
215-.... G, WT	L12	12" max (305 mm)	1 1/2" min. (38 mm)	24 7/16" (621 mm)	32 7/8" (835 mm)
	L24	24" max (610 mm)	1 1/2" min. (38 mm)	36 7/16" (926 mm)	44 7/8" (1140 mm)
215-.... E, EV	L12	12" max (305 mm)	1 1/2" min. (38 mm)	24 7/16" (621 mm)	34 9/16" (878 mm)
	L24	24" max (610 mm)	1 1/2" min. (38 mm)	36 7/16" (926 mm)	46 9/16" (1184 mm)

* Consult factory for longer lengths. Adjustable 12" differential is standard.
Minimum differential is based on a specific gravity of 1.0 and may vary by type of control and specific gravity of liquid used.

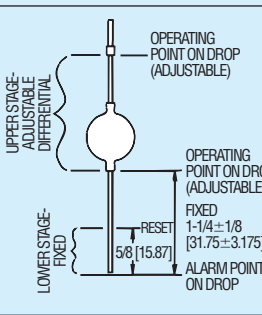
Operation Section



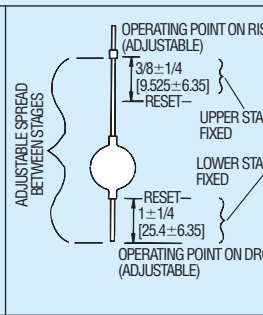
215-1



215-2



215-3



215-4

Adjustable deadband, flanged chamber and side mount are featured in the heavy duty reliable 215 series. A choice of four operating styles are offered: 1. Single stage adjustable deadband suitable for pump operation; 2. Two stage operation with adjustable lower stage, fixed upper stage for pump and high alarm; 3. Fixed lower stage and adjustable upper stage for pump and low alarm; 4. Fixed upper and lower stage for high and low alarm. Alarm stages can also be used for shutdown. Adjustable level changes are available in increments of 12", 24", 36", or 48".

APPLICATIONS

Oil refineries, chemical plants, power generating stations, pumping stations, heat transfer systems, sanitary/waste water facilities, drip legs, hydraulic systems, boilers.

SPECIFICATIONS

- Minimum Specific Gravity:** 0.60.
- Switch Type:** Snap action or mercury. See charts A and B.
- Electrical Ratings:** See charts A and B.
- Wiring Connections:** G, WT or E enclosure, terminal block. EV enclosure, 18" (460 mm) leads.
- Process Connections:** 1" NPT standard (1" socket weld hubs or flanges optional).
- Enclosures:** G, painted steel and aluminum. WT, painted steel, aluminum, neoprene. E, aluminum. EV, aluminum and neoprene.
- Wetted Parts:** C1 construction. Chamber, carbon steel. Float and trim 303SS, 304SS, 430SS.
- Weight:** 215, 50 lb (22.7 kg); 217, 60 lb (27 kg); 218, 67 lb (30.4 kg).

Suggested Specifications

Liquid level control shall be Mercoid 215 (217) (218) Series with adjustable deadband of (12") (24") (36") (48"). Unit shall be external side mount type. Process connections shall be 1" NPT (socket weld hub) (flanged). Suitable for operation at 450 psig (31 bar) and 100°F (38°C); 300 psig (21 bar) at 500°F (260°C) with a minimum specific gravity of 0.60. Switch mechanism shall be gravity return and shall be activated by a stainless steel float.

MODEL CHART – SERIES 215

EXAMPLE	215-2	WT	7810	10	C1	60		L12	215-2-WT-7810-10-C1-60-L12 Liquid level control, flanged carbon steel chamber. Weather proof enclosure. 2 single pole double throw snap action switches. Lower stage adjustable deadband to operate pump or other devices, upper stage fixed to operate alarm or shutdown. Operating pressure 450 psig (31 bar) at 100°F (38°C) 300 psi (21 bar) at 500°F (260°C). Side/bottom process connection, 1" NPT. Minimum specific gravity 0.60.		
OPERATION	215-1		XXXX						Single stage operation with an adjustable deadband. Suitable for pump operation.	UL	CSA
	215-2		XXXX	XX					Two stage operation. Lower stage has adjustable deadband. Upper stage has fixed deadband. Suitable for pump and high alarm.	UL	CSA
	215-3		XXXX	XX					Two stage operation. Lower stage fixed deadband. Upper stage has adjustable deadband. Suitable for pump and low alarm.	UL	CSA
	215-4		XXXX	XX					Two stage operation. Both stages have fixed deadband with adjustable spread between stages. Suitable for high and low alarm or shutdown.	UL	CSA
ENCLOSURES		G							General purpose, NEMA-1.	UL	CSA
		WT E EV							Weather proof NEMA-3R, 4, 4X. Explosion proof NEMA-7, 9. Class I Groups B, C, D. Class II Groups E, F, G. (CSA approved Groups C, D, E, F, G only). Explosion proof, vapor proof NEMA-7, 9. Class I Groups B, C, D. Class II Groups E, F, G. (CSA approved Groups C, D, E, F, G only).	UL UL UL	CSA CSA CSA
CIRCUITS (For Electrical Circuits see charts A & B below.)			48XX						Single stage. Mercury switch. See Chart A.		
			48XX 78XX 78XX 78XXHM 98XX 98XX	XX XX XX					Two stage. Mercury switch. See Chart A. Single stage. Snap switch. See Chart B. Two stage. Snap switch. See Chart B. Hermetically sealed snap switch. See Chart B. Single stage. High capacity DC snap switch. Use heat fins (HF) if process temperature exceeds 350°F (177°C). Do not exceed 450°F (232°C). See Chart B. Two stage. High capacity DC snap switch. Use heat fins (HF) if process temperature exceeds 350°F (177°C). Do not exceed 450°F (232°C). See Chart B.		
OPTIONS	215				C1	60		L12 L24	Maximum pressure rating 450 psi (31 bar) at 100°F (38°C), and 300 psi (21 bar) at 500°F (260°C). Adjustable level change. 1 1/2" (38mm) minimum, 12" (305mm) maximum. Adjustable level change 1 1/2" (38mm) minimum, 24" (610mm) maximum. 36" (91cm) and 48" (1.22m) available. Consult factory.	UL UL UL	CSA CSA CSA
CONSTRUCTION	217				C1	160			1" 150# flanges side/bottom process connection. Pressure rating 275 psi (19 bar) at 100°F (38°C), 150 psi (10 bar) at 500°F (260°C). Minimum specific gravity 0.60.	UL	CSA
	217				C1	360			1" 300# flanges side/bottom process connection. Pressure rating 450 psi (31 bar) at 100°F (38°C), 300 psi (21 bar) at 500°F (260°C). Minimum specific gravity 0.60.	UL	CSA
	217				C1	660			1" 600# flanges side/bottom process connection. Pressure rating 450 psi (31 bar) at 100°F (38°C), 300 psi (21 bar) at 500°F (260°C). Minimum specific gravity 0.60.	UL	CSA
	218				C1	160			1" 150# flanges side/side process connection. Pressure rating 275 psi (19 bar) at 100°F (38°C), 150 psi (10 bar) at 500°F (260°C). Minimum specific gravity 0.60.	UL	CSA
	218				C1	360			1" 300# flanges side/side process connection. Pressure rating 450 psi (31 bar) at 100°F (38°C), 300 psi (21 bar) at 500°F (260°C). Minimum specific gravity 0.60.	UL	CSA
	218				C1	660			1" 600# flanges side/side process connection. Pressure rating 450 psi (31 bar) at 100°F (38°C), 300 Ppsi (21 bar) at 500°F (260°C). Minimum specific gravity 0.60.	UL	CSA
								H2	1" socket weld hub instead of 1" NPT.		

Level

CHARTS A & B - ELECTRICAL CIRCUITS AND RATINGS

SWITCH TYPE	SWITCH ACTION	ELECTRICAL RATINGS IN AMPS						ORDERING CODE			UL	CSA						
		AC			DC			SINGLE STAGE	TWO STAGE									
		120V	240V	440V	30V	125V	250V		LOWER	UPPER								
CHART A Mercury Contacts	SP-ST	Open on level FALL						10	5	3†		10	5	-4820	-4820	-21	UL	CSA
	SP-ST	Open on level RISE						10	5	3†		10	5	-4821	-4821	-20	UL	CSA
	SP-DT	One Switch						4	2	1†		4	2	-4810	-4810	-10	UL	CSA
	SP-DT	Two switches E.I.*						10	5	3†		10	5	-4815	-4815	-15	UL	CSA
	DP-ST	Two switches E.I.* Open on level FALL						10	5	3†		10	5	-4814	-4814	-13	UL	CSA
	DP-ST	Two switches E.I.* Open on level RISE						10	5	3†		10	5	-4813	-4813	-14	UL	CSA
CHART B Snap Action Contacts	DP-DT	Two SP-DT switches						4	2	1†		4	2	-4806	-4806	-06	UL	CSA
	SP-DT	One switch						12	5	3†		0.5**	0.25**	-7810	-7810	-10	UL	CSA
	DP-DT	Two SP-DT switches						12	5	3†		0.5**	0.25**	-7806	-7806	-06	UL	CSA
	SP-DT	One hermetically sealed switch						5	5		5**			-7810HM	-7810HM	-10HM		
	DP-DT	Two hermetically sealed SP-DT switches						5	5		5**			-7806HM	-7806HM	-06HM		
	DP-DT	Two SP-DT switches						10	3			10‡	3‡	-9806	-9806	-06		
	SP-DT	One switch						10	3			10‡	3‡	-9810	-9810	-10		

*Electrically Independent †Available on special order. Change 1st digit in Ordering Code from 4 to 5 or 7 to 8
‡10 Amp inductive (Polarized) at 125 VDC i.e. -4820 becomes -5820, -7810 becomes -8810, etc.
**Resistive